

Figure 1

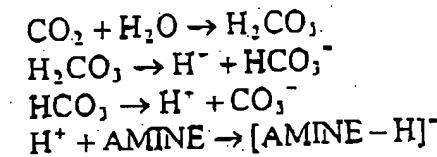
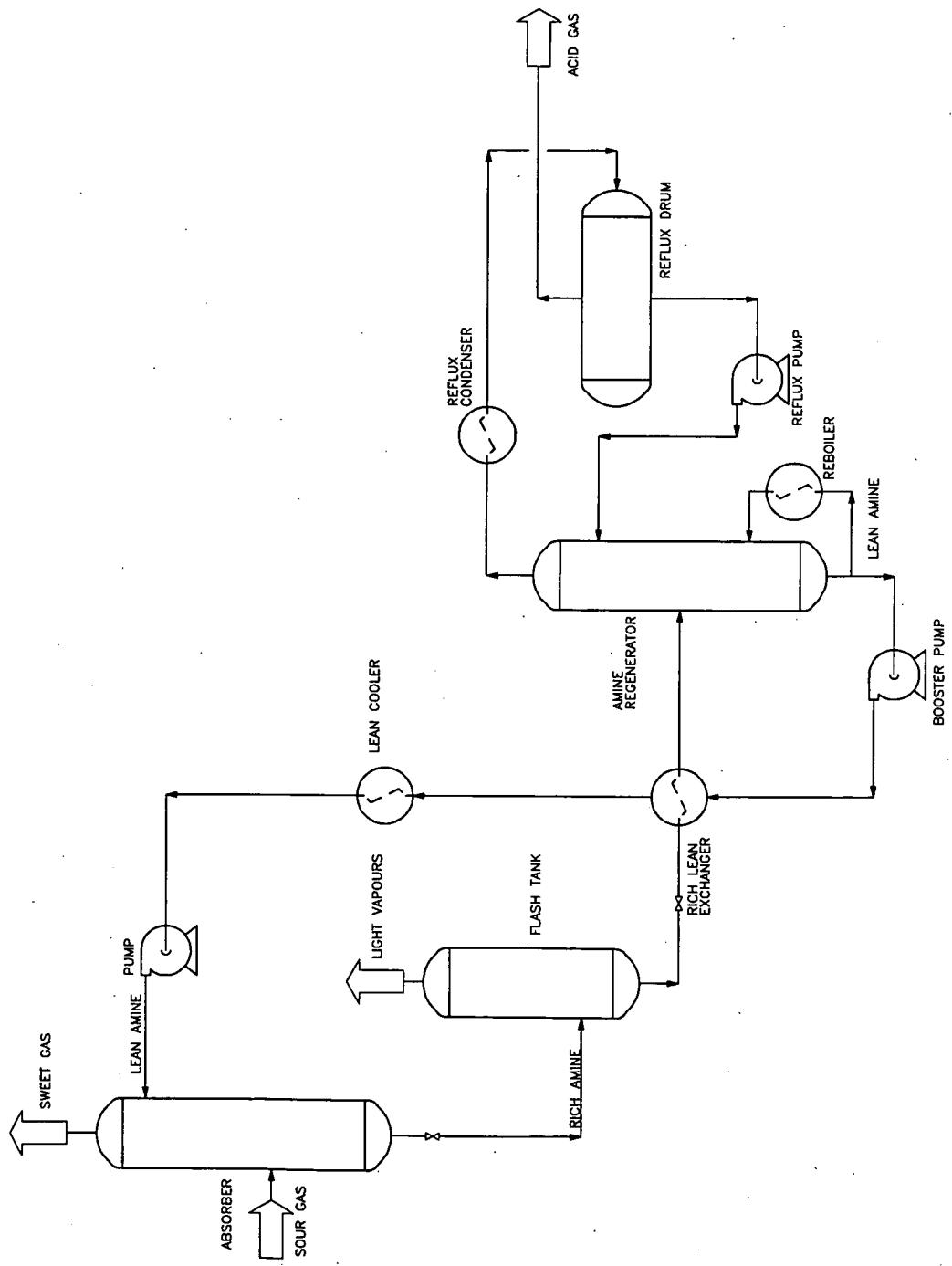


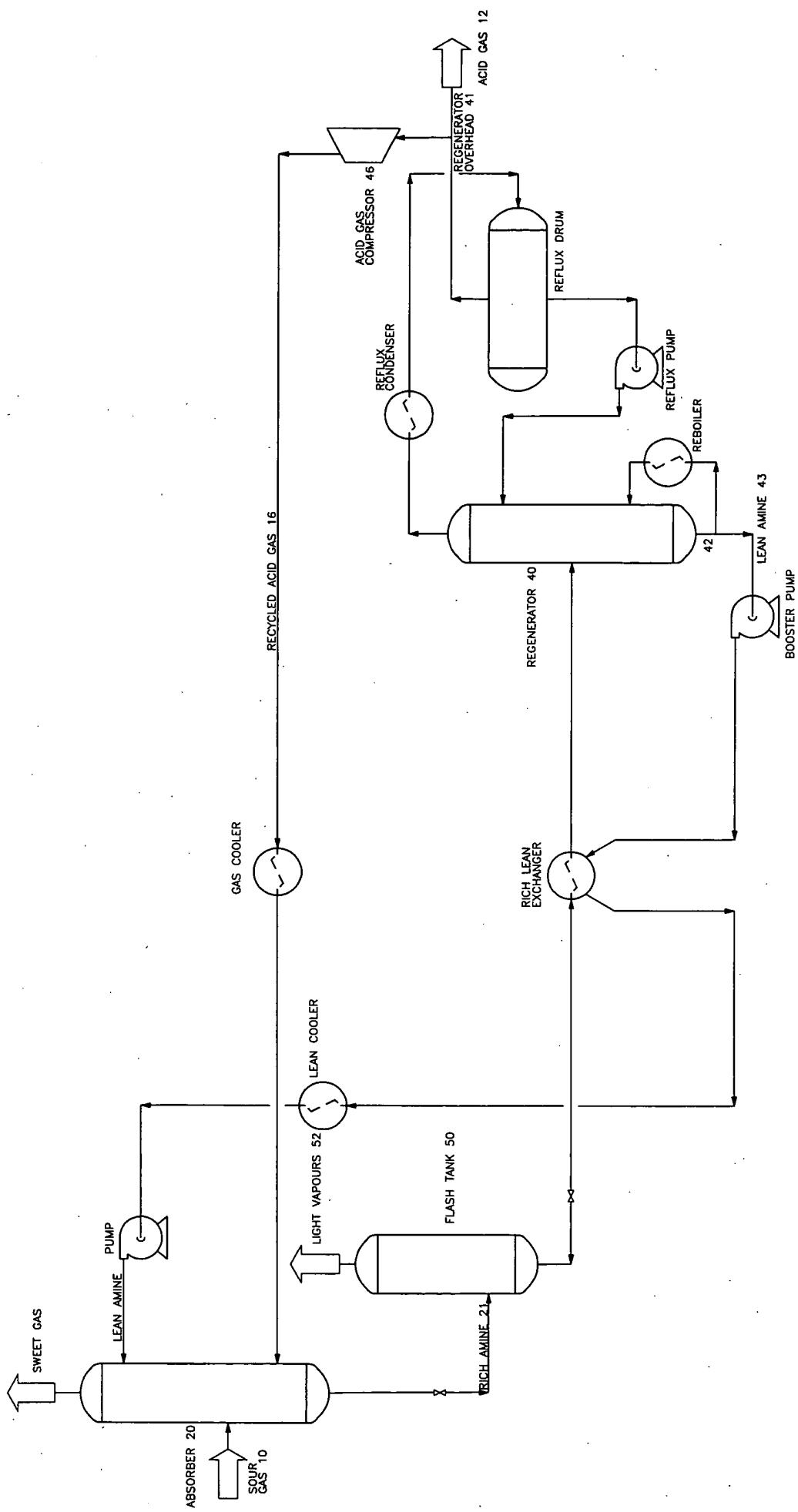
Figure 2

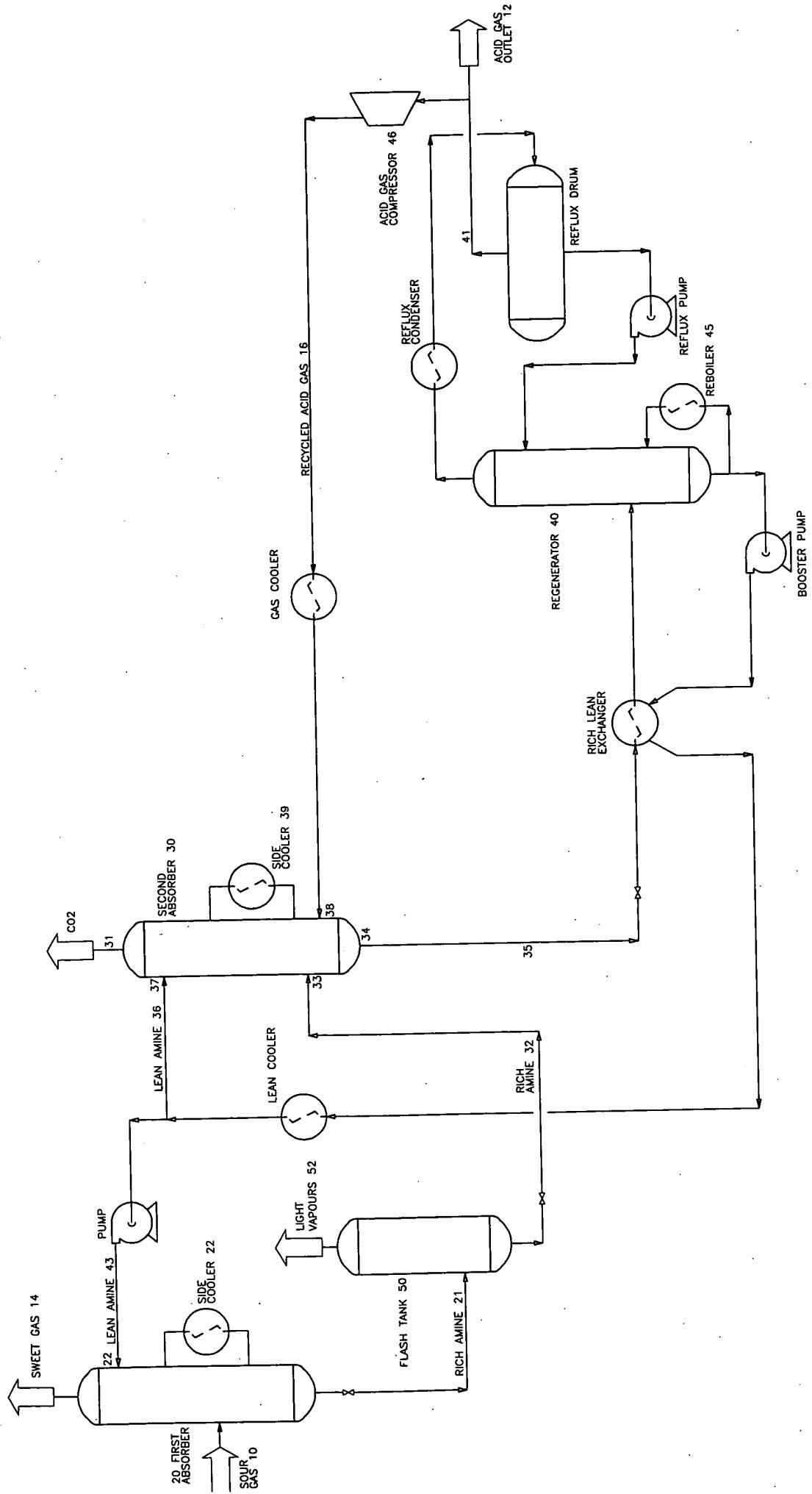
TYPICAL STANDARD AMINE PROCESS (PRIOR ART)

FIGURE 3

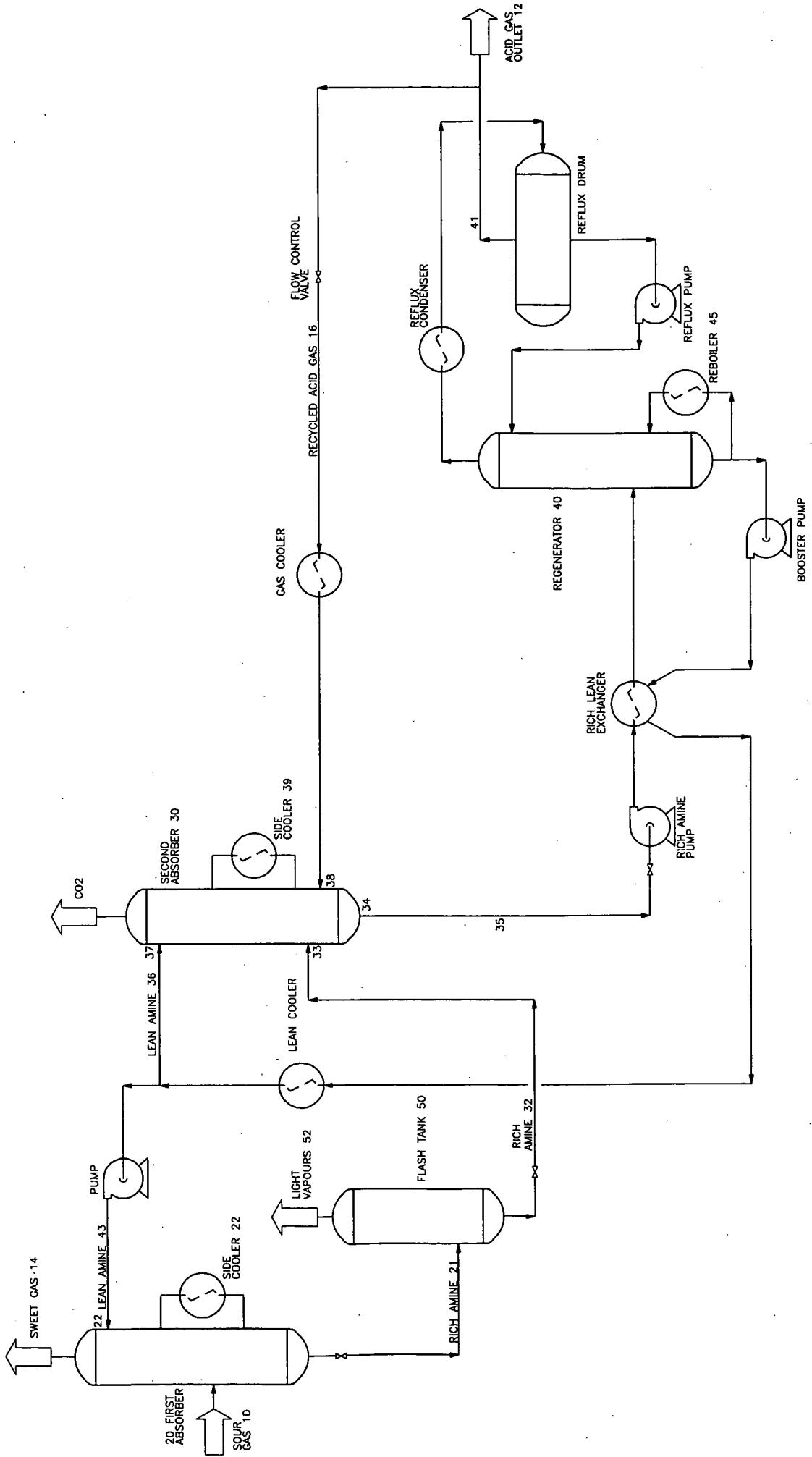


SIMPLE ACID GAS RECYCLE PROCESS
FIGURE 4

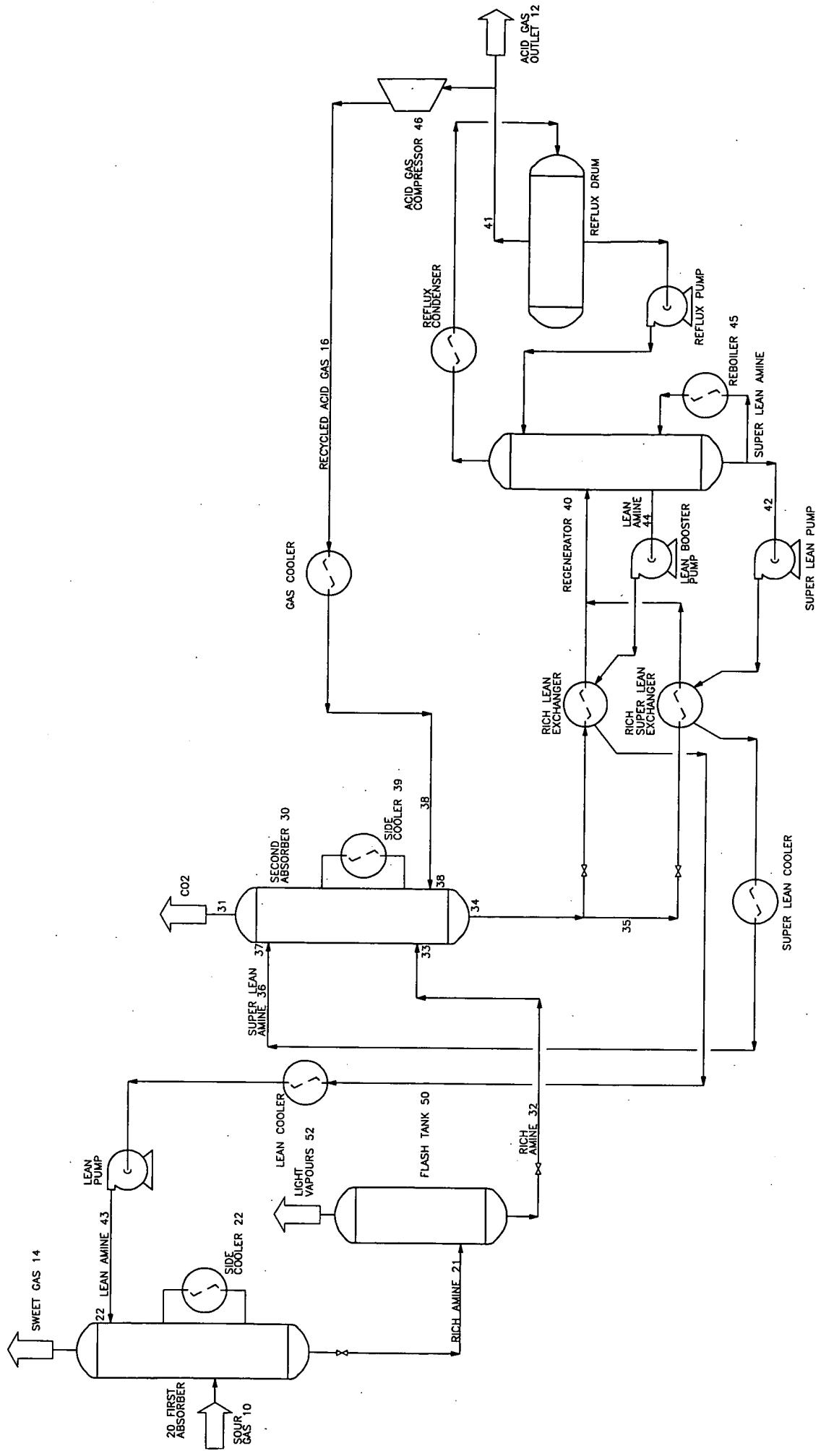




SINGLE-EFFECT PROCESS - INTERMEDIATE PRESSURE SECOND ABSORBER
FIGURE 5



SINGLE EFFECT PROCESS - LOW PRESSURE SECOND ABSORBER



SINGLE EFFECT PROCESS WITH LEAN/SUPERLEAN SYSTEM

FIGURE 7

DOUBLE EFFECT PROCESS

FIGURE 8

